



Room Temperature 2-Fold Morphology Porous Silicon Impedance Matching Pesticide Sensor

Rasha B. Rashid, Alwan M. Alwan*, Mohammed S. Mohammed

Department of Applied Sciences, University of Technology – Iraq

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*Corresponding Author:

Alwan M. Alwan
alkrzm@yahoo.com

Abstract

In this work, an investigation was conducted to study the effect of electrodes' configuration of the double morphology macPSi on the performance of electrically matched impedance pesticides sensors. The purpose was to develop an efficient electrical sensor for the quantitative detection process of (Chlorpyrifos) pesticide in organic solvents. The effect of electrodes configuration of the front, front-back, and back coplanar electrodes on macPSi as based substrate was tested to select an optimum sensor metallization pathway. The based efficient macPSi layer was fabricated using elevated laser irradiation power density at different periods. Morphological, optical, and electrical properties of the sensors were investigated using field emission scanning electron microscope (FE-SEM), X-ray diffraction (XRD), photoluminescence (PL) spectroscopy, and R-L-C measurement. The sensing method depended on measuring the resonance frequency shift as the organic solvent was exposed to the sensor's surface. The sensor's performance at various configurations and concentrations ppm was inspected at room temperature. The current findings revealed extremely low instabilities (less than 0.017 %), higher sensitivity, and a detection limit of 0.004ppm for top coplanar electrode configuration. The fabricated sensor is simple and low-cost for excellent quantitative pesticide detection.

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1. Introduction

Organic vapors and pesticides (such as methanol, acetone, and chlorpyrifos) are very dangerous for humans. They could hit the respiratory system if a person inhales a high dose of these vapors or pesticides. A healthy human has a low concentration of organic vapor or pesticides in his breath or food, while a high concentration indicates the presence of a disease. Nowadays, it is important to construct a highly sensitive and selective chemical sensor for food safety, industrial processes monitoring, healthcare, and atmospheric protection [1, 2]. Therefore, it is important to design a sensor with high sensitivity, stability, low detection limit, and working under ambient conditions. Porous silicon (PSi) and its different morphologies (pores, trenches, muds, and pillars like structures) provide a convenient, simple, and low-cost chemical sensor for the specifying pesticide content in its organic solution at very low concentration due to its high specific surface area and high reactivity [3]. PSi is an ideal-based material for sensors of liquids [4], either with Plasmonics material as in surface-enhanced Raman scattering optical sensors or capacitive sensors with pores or mud-like structures [5-7]. The basic principle

advantage of the PSi layers is attributed to their changeable properties; depending on the substance inside the porous matrix [8-10]. These features will help the PSi to be very suitable for optical and electrical sensing detection applications such as PSi /metallic nanoparticles SERS detection, humidity sensing, optoelectronic sensing of toxic gas detection, and pesticide detection in agriculture products [11-13]. The PSi optical sensors; working in a hazardous environment, provide the fastest read output, while conventional sensing equipment is so costly and suffers from environmental interference. The synthesis of PSi with different morphologies like pores, pillars, and trenches structures was carried out via several etching methods like electrochemical, stain, and photo-electrochemical etching processes [14-16]. Among those, the method photo-electrochemical is low cost, well-controlled, and has an efficient pathway for preparing specific surface morphologies by controlling laser power density and irradiation period during the etching cycle [17]. The adsorption rate of chemical species on the PSi surface varies according to the morphology type. Higher adsorption rate and hence detection of very low chemical species concentration can be achieved with a double macro PSi layer; due to the large specific surface area and reactivity [18]. The combination of various Psi morphologies in the porous matrix has a very important role in the PSi sensitivity; due to the Schottky-like junction formation and the impedance of fabricated sensors [19]. The current work aims to synthesize and develop an efficient impedance matching electrical sensor by employing double-layer macPSi with mud-like and pore-like morphologies using the photo-electrochemical etching pathway.

2. Experimental Procedure

The 2-fold morphology macPSi layer was synthesized through the etching of donor-type (100) silicon substrate of (0.1 Ω .cm) resistivity in 16 % HF concentration, (1:3) electrolyte solution (HF 48%: C₂H₅OH 99.99%) as shown in Figure 1. The macPSi was formed via graded laser irradiation power density at multiple times of a constant etching period of 10 min. The graded photo-electrochemical process was carried out using 90 mW/cm² laser power density using 530nm diode laser wavelength at multiple times of 4-min period using 90 mW/cm² laser power density and 3min for both 60 and 30 mW/cm² laser power density. The etching current density was decreased from 60mA/cm² to 20mA/cm² at three steps during the graded etching pathway. The macPSi formation was conducted at room temperature and involved a two-electrode configuration in which the Si substrate acts as an anode and a platinum ring as the cathode. The laser beam was defocused to satisfy a circular irradiation area of about 2 cm². Both the porosity and the layer thickness of the macPSi were calculated gravimetrically. The morphological properties of macPSi were carried out by VEGA TESCANA- 3SB Field Emission - scanning electron microscope (FE-SEM), and XRD-6000, Shimadzu X-ray diffract meter was calculated in the (Razi metallurgical research center – Iran), while the photoluminescence PL spectrum was measured using Jobin-Yvon T64000 with CW 323 nm, 300 mW - He-Cd laser. The SEM was calculation in the ministry of science and technology-Iraq. The current-frequency characteristics were inspected by evaporating an Ohmic contact Aluminum electrode with three different configurations. The position and configuration of the electrodes are crucial in the value of macPSi layer capacitance; the sensitivity of the fabricated sensors. The three different forms of the fabricated capacitive macPSi sensors: coplanar back electrode (S1), front-back electrode (S2), and coplanar front electrode (S3) on the macPSi are illustrated in Figure 2. For electrical contacts in the fabricated sensors, two copper wires were bonded to the macPSi using silver (Ag) paste. In the case of the vapors sensing process, the vaporized gas from diluted organic solutions (methanol and acetone) was warmed up by a heater and introduced through a tube into the sensing chamber by a stream of N₂ gas which acts as a carrier gas. Each read-out was performed after 50 sec of exposure time to the gas. The resonance frequency measurement in the impedance matching circuit was carried out using hp33120a high precision function generator and 8846AFluke 6-1/2 Digit precision multimeter. The sensitivity S % is given by the ratio between the resonance frequency shift Δf before and after exposure, to the frequency before the exposure, as shown in relation (1) [20].

$$S \% = \Delta f / f_0 \quad (1)$$

The ability of a sensor to detect the smallest concentration of target molecules is called the limit of detection and is given as Eq. 2 [21].

$$LOD = 3SD / \text{slope} \quad (2)$$

Where; SD is the standard deviation, and the slope is taken from the plot between sensitivity and the target concentration. The simple impedance matching electrical circuit consists of an external coil, capacitive macPSi sensor, and a function generator with frequency ranging from 1KHz to 1 MHz to test the performance of the

macPSi sensor in the absence and presence of organic and pesticide molecules. The inductance of the fabricated external air coil is an 18 turn, 30 μH , and with a cross-sectional area of about 80 cm^2 . The coil was made from a 3mm diameter copper wire to ensure very low resistance. The AC voltage was fixed at 10 mV, and the circuit was connected in series form. Different low concentrations of organic solvents and pesticides (0.1, 0.5, 1, 1.5, and 2 ppm) were exposed separately to the sensor to confirm the optimized electrode configuration are illustrated in Figure 3.

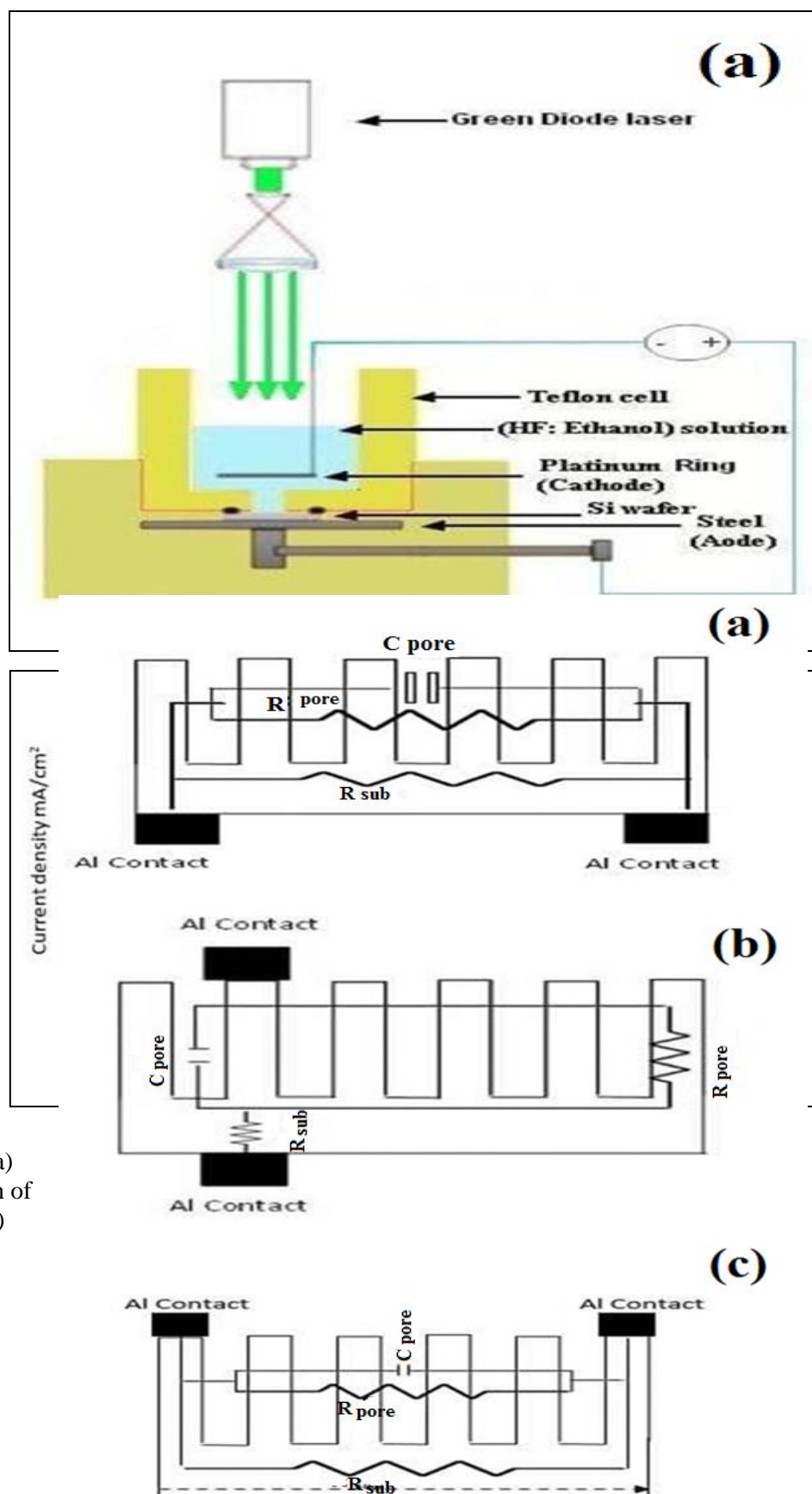


Figure 1: (a) representation of etching, (b) irradiation

schematic photoelectrical graded laser process.

Figure 2: A schematic representation of coplanar AL electrodes configurations for (a) backside (S1), (b) front-back (S2) and (c) front side (S3) on the macPSi layer [20].

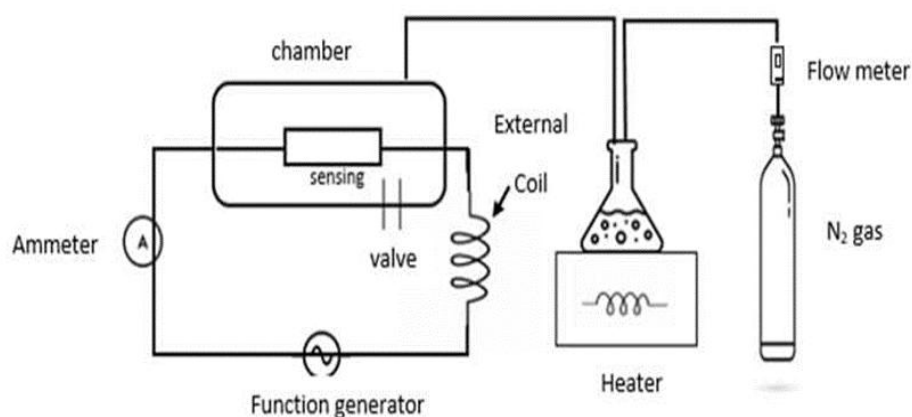


Figure 3: A schematic representation of organic and pesticide sensing measurements set – up.

3. Results and Discussion

3.1. Characterization of Double-layer macPSi

The porosity and the layer thickness of the macPSi layer are (~71%) and (~6.8 μm), respectively. These values were computed from gravimetric measurements [22]. The Si etching pathway was accomplished in three steps via laser power densities of 90, 60, and 30 mW/cm^2 . The morphological aspects of the macPSi etched by the above three levels of power density were investigated by SEM micro-image analysis. The surface morphology of

the double macPSi layer is composed of a complex network of pores, mud, and trenches with different sizes dimensions, and forms. As depicted in Figure 4a and b for macPSi, there are two morphologies: “upper layer” is the mud-like morphology of non-connected trenches of various dimensions, and the “lower layer” is the pore-like morphology of various pore dimensions; synthesized outside and among the mud-like structures Figure 4a. Figure 4b illustrates pores and trenches dimensions of (0.83-1.31) μm for pores and trenches of (1.5-5.3) μm . The formation of these specific morphologies could have resulted from the graded reduction of irradiation laser power density and etching current density during the etching pathway. This process may modify the Si dissolution route during the pore creation and leads to the formation of a complex porous network with various morphologies. Inside, each morphology, the pores, and muds are aligned in random directions. The formation mechanism behind these results can be understood from the Steven E. model [23], in which the etching manner depends on the rate of photo-generated electron-hole couples. This rate is modified when reducing the irradiation laser power density. The etching photocurrent I_{ph} was induced as a result of the photo-generated electron-hole couples are given by Eq. 3 [24]:

$$I_{ph} = (1 - R_{PSi}) \times P_{in} \times \eta \times q_e / h \nu \quad (3)$$

Where P_{in} refers to the incident laser power, R_{PSi} is the reflectivity of the porous matrix, η is quantum efficiency, ν is a laser frequency, h is the Blank constant and q_e is the electron charge. Based on this equation, reducing the laser power can modify the etching current and hence the silicon dissolution process. The dependence of pores dimension on etching current density (J) during the graded etching pathway is given in Eq. 4 [25].

$$D = \sqrt{\frac{4J}{\pi C c^2 N}} \exp\left(\frac{E_a}{KT}\right) \quad (4)$$

Where; (D) is the mean diameter of pores, (C) is the HF concentration, $E_a = 345$ meV, $C = 3300$, and N is the density of pores at the surface. The form of silicon species (pores, muds, and trenches) is therefore a fingerprint of current density. Any variation of current density which results from laser power density will modify the surface morphology of the porous layer.

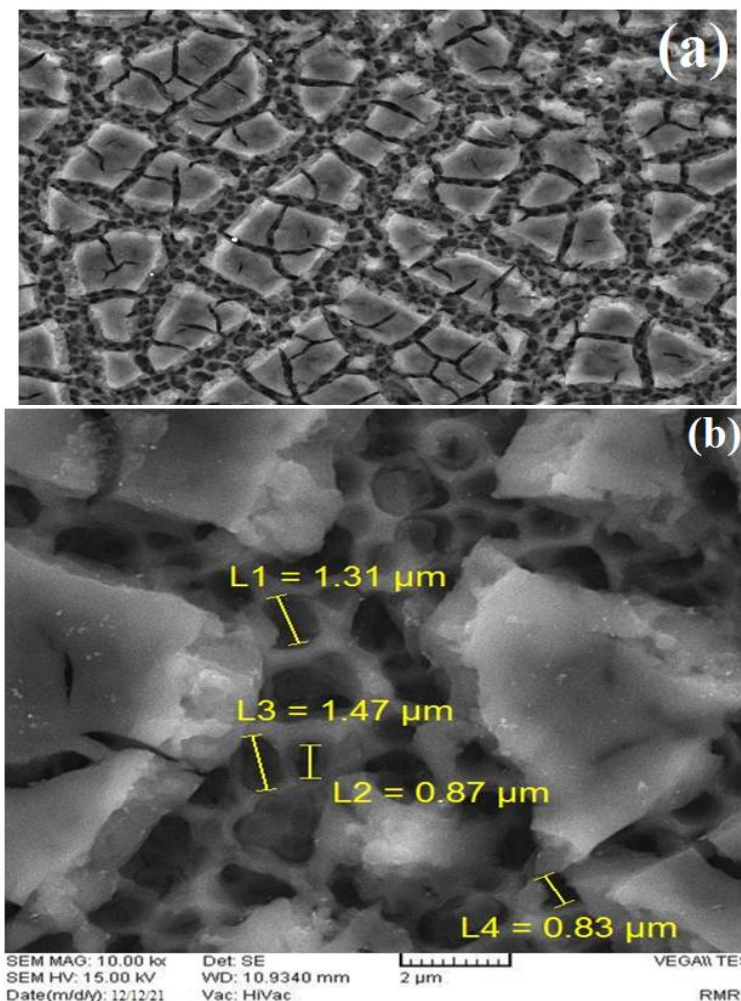


Figure 4: (a) SEM micro-image of macPSi substrate, and (b) magnified micro-image.

The photoluminescence spectrum of the macPSi layer is illustrated in Figure 5. It shows two distinguishable peaks of the macPSi layer with emission wavelengths 530 and 651 nm corresponding to two energy gaps: 2.4 eV and 1.92 eV, respectively. The presence of double PL peaks is a specific feature of the existence of double morphology (muds and pores-like structures) with two silicon nanocrystallites size distributions. This explanation is in very good agreement with the quantum confinement model of electrically charged carriers within the matrix of the macPSi layer. The PL intensity is strongly related to the amount of Silicon nanocrystallites within the matrix whereas; the peak emission wavelength is related to the dimensions of the Si nanocrystallites [26-28].

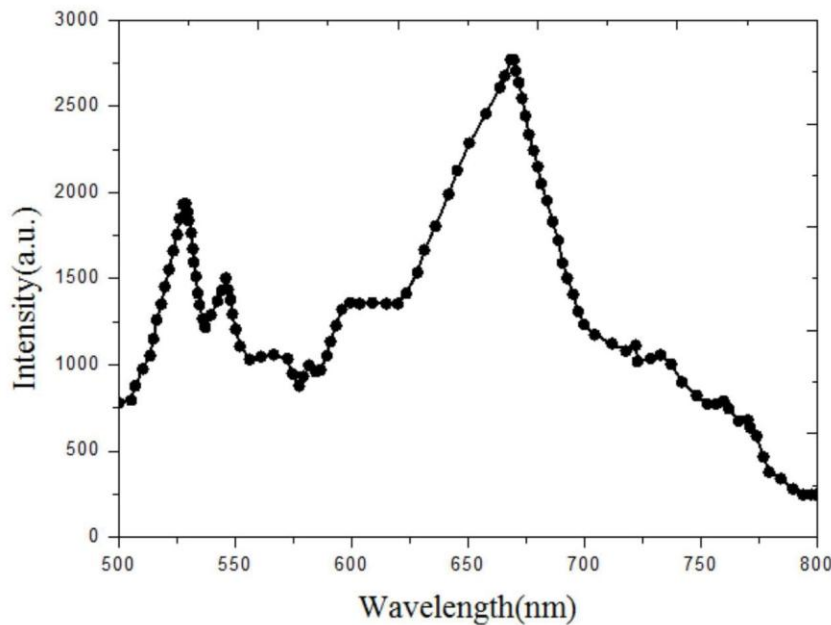
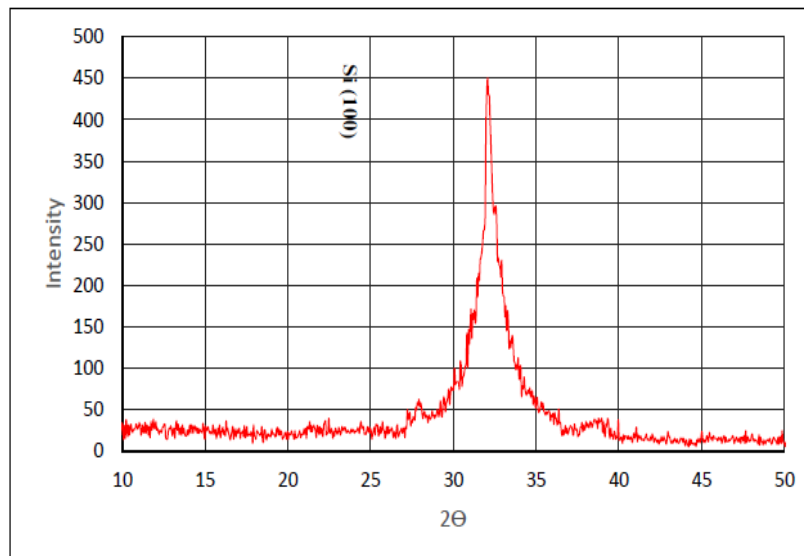


Figure 5: PL spectrum of the macPSi layer.

The structural synthesized shown in Figure the XRD double macPSi double structure is still in (100) phase about 32.8°.



property of the porous layer is 6, which displays spectrum of the layer. The morphology the crystalline planes with 2θ of

Figure 6: XRD diffraction pattern of the macPSi layer.**3.2. Double-layer macPSi Sensor for Sensing Organic Vapors**

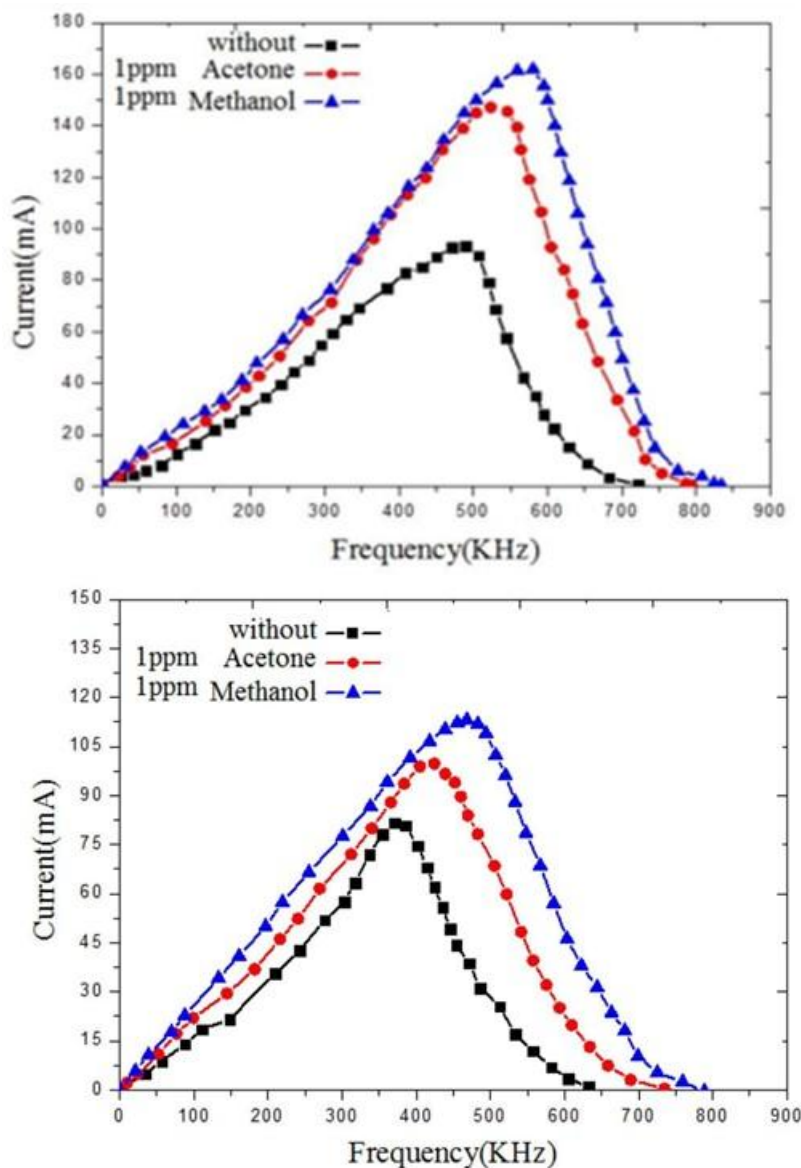
The sensing principle of the macPSi sensor depends on monitoring the variations in the dielectric constant inside the macPSi layer and hence, the resonance frequency after inserting the tested chemical molecules in porous matrix pores. The three various types of the synthesized macPSi sensors, (S_1), (S_2), and (S_3) on the macPSi layer, were inspected with the most common organic solvents for chlorpyrifos (methanol and acetone), and their activity was compared to reach the best electrode configuration for sensing pesticide named 'chlorpyrifos'. The easiest, low-cost, and most effective technique for testing chemical sensors is when using a simple electrical circuit; based on the concepts of impedance matching between the macPSi capacitive sensor and appropriate external coil [29]. According to this technique, any tiny variation in the chemical interaction between target molecules and the surface of the material could be highly detected and converted to an electrical signal. Dependent on the resonance frequency shift, this simple technique is used to detect the low concentration of organic vapors and pesticides. Figure 7 demonstrates the current as a function of the frequency of AC applied voltage for various sensors: S_1 , S_2 , and S_3 . At the resonance frequency, the current in the impedance matching circuit reaches a peak value. In this figure, when the sample is tested in the absence of gas at room temperature, the resonance frequencies obtained are around (370,490, and 392 KHz corresponding to the highest values of current (91, 83 and, 98 mA) for S_1 , S_2 , and S_3 , respectively. The lowest value of methanol and acetone vapors concentration (0.1 ppm) was exposed to the sensor at room temperature. An ultra-response was achieved; in the form of a shift in the resonance frequency to a higher frequency. The shift obtained with methanol was higher than that of acetone. For the S_1 , S_2 , and S_3 sensors, the new values of resonance frequency for methanol and acetone are (424 and 468 KHz), (523 and 580 KHz), and (473 and 510 KHz) respectively. The corresponding maximum currents at resonance are: (104 and 116mA), (146 and 165mA), and (107 and 124mA), respectively. The different configurations between methanol and acetone provide us with a novel approach to separate a binary methanol–acetone mixture. Methanol has a typically polar hydroxyl group and a methyl group, whereas acetone has a carbonyl group and two methyl groups. The studied materials with strong electron-donating or electron-accepting functional groups and relative larger accessible surface area (i.e) exhibit a strong methanol adsorption capacity, and thus have a significant selectivity toward methanol in Figure 7, the current with methanol is greater than that of acetone and the current increase after exposure to organic vapors is strongly related to the effective dielectric constant of porous silicon as expressed in Eq. 5 [30].

$$J_{PSi} = \epsilon_{rpsi} \epsilon_0 \mu_{eff} V^2/d^3 \quad (5)$$

Where ϵ_{rpsi} is a dielectric constant of PSi, ϵ_0 dielectric constant of air, μ_{eff} is the mobility of the charge carriers, V is the applied voltage and d is the porous layer thickness. As a result of loading targets molecules within the double morphology layer, the effective dielectric constant of the macPSi layer is modified and is given in Eq. 6 [31].

$$\epsilon_{rpsi} = \epsilon_{rsi} - p (\epsilon_{rsi} - \epsilon_{r pore}) \quad (6)$$

Where ϵ_{rpsi} , is the effective dielectric constant of the porous matrix, $\epsilon_{\text{r pore}}$, and $\epsilon_{\text{r Si}}$ are the dielectric constant of filling pores that targets molecules (methanol or acetone) and Si, respectively. Since the dielectric constant of methanol (34) is higher than that of acetone (22.5), the ϵ_{rpsi} in the presence of methanol is higher than that of acetone and the current increases with increasing ϵ_{rpsi}



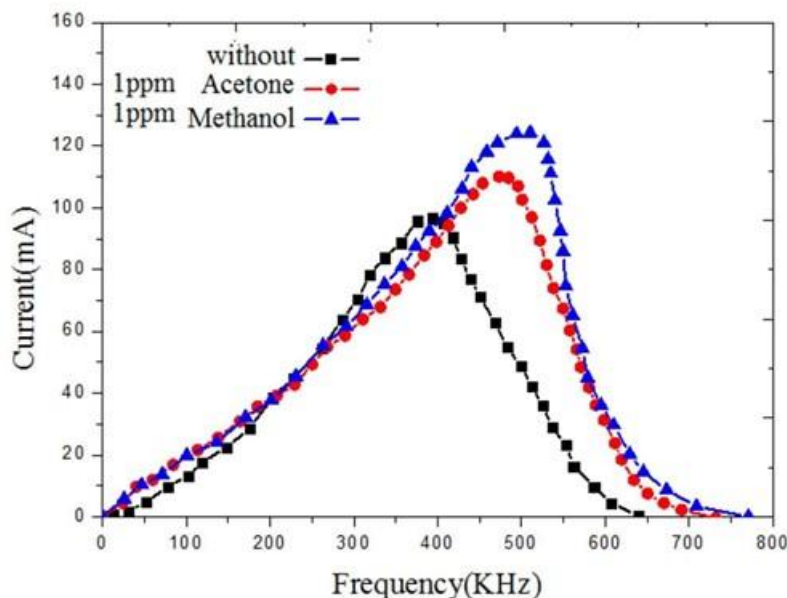


Figure 7: Current-Frequency properties of impedance matching circuit of organic vapors, (a) S_1 , (b) S_2 , and (3) S_3 sensors at (0.1 ppm) concentration of methanol and acetone.

Figure 8 clearly shows that the resonance frequency for all sensors increases linearly with the concentration of methanol and acetone, with a resonance frequency in methanol higher than in acetone. This is because a higher concentration increases the possibility of the interaction between the sensor and the target molecules. This in a way will modify the ϵ_{rps} efficiently. Moreover, at the fixed type of organic vapors, the performance of the fabricated sensors varies with the electrode configuration. The higher response was achieved with S_3 of about 103.13 KHz/ppm and 84.5 KHz/ppm, while for S_2 the response was 79.76 KHz/ppm and 54.1 KHz/ppm sensor. Finally, the lowest response was seen with S_1 which gave 74.69 KHz/ppm and 56.28 KHz/ppm for methanol and acetone, respectively. For Ohmic contact metallization, the measured capacitance of the sensor is the series combination of porous silicon matrix C_{PSi} and junction capacitance C_j between the macPSi layer and bulk silicon. The insertion of target molecules within the CP_{Si} leads to an increase in the capacitance which will decrease the sensor capacitance; hence pushing up the resonance frequency to higher values as compared with the air-filled matrix. The high sensitivity arises from a higher surface area and the double morphology structures on the surface are so efficient to adsorb a large number of target molecules. The high sensitivity of the sensor towards ultra-low methanol concentration as compared with acetone is strongly related to the dielectric constant. The high response achieved with the S_3 sensor may be due to its high capacitance value and the effective exposure area; since higher capacitance increases the response of the sensor. The measured experimental values of the macPSi sensor with an air-filled matrix for S_1 , S_2 , and S_3 are 1.6 nF, 1.4 nF/ μm^2 , and 2.6 nF, correspondingly. The sensor's capacitance varies with the dielectric constant of the sensing target molecules within the double morphology layer and the electrode configuration. Besides, the substrate's resistance R_{Sub} hardly affects the sensor's sensitivity; because of the wafers high doping density of donor impurities in the wafer. The total sensor's impedance doesn't only vary with the relative permittivity of the sensing target molecules but also with the separation between the electrode and the resistance of the Ohmic contact. Therefore; the variation in the sensor's capacitance is mainly contributed by the relative permittivity value within the porous matrix. When the target molecules are integrated, a noticeable change is observed in the capacitance and hence; a shifting in resonance frequency is recorded. To explore the aging effects on the performance of fabricated sensors for long-term operation, the frequency shift was measured repeatedly; every five days during the 40 days at a fixed (0.1ppm) concentration of methanol. The test displayed a highly stable performance of macPSi sensors, as shown in

Figure

9.

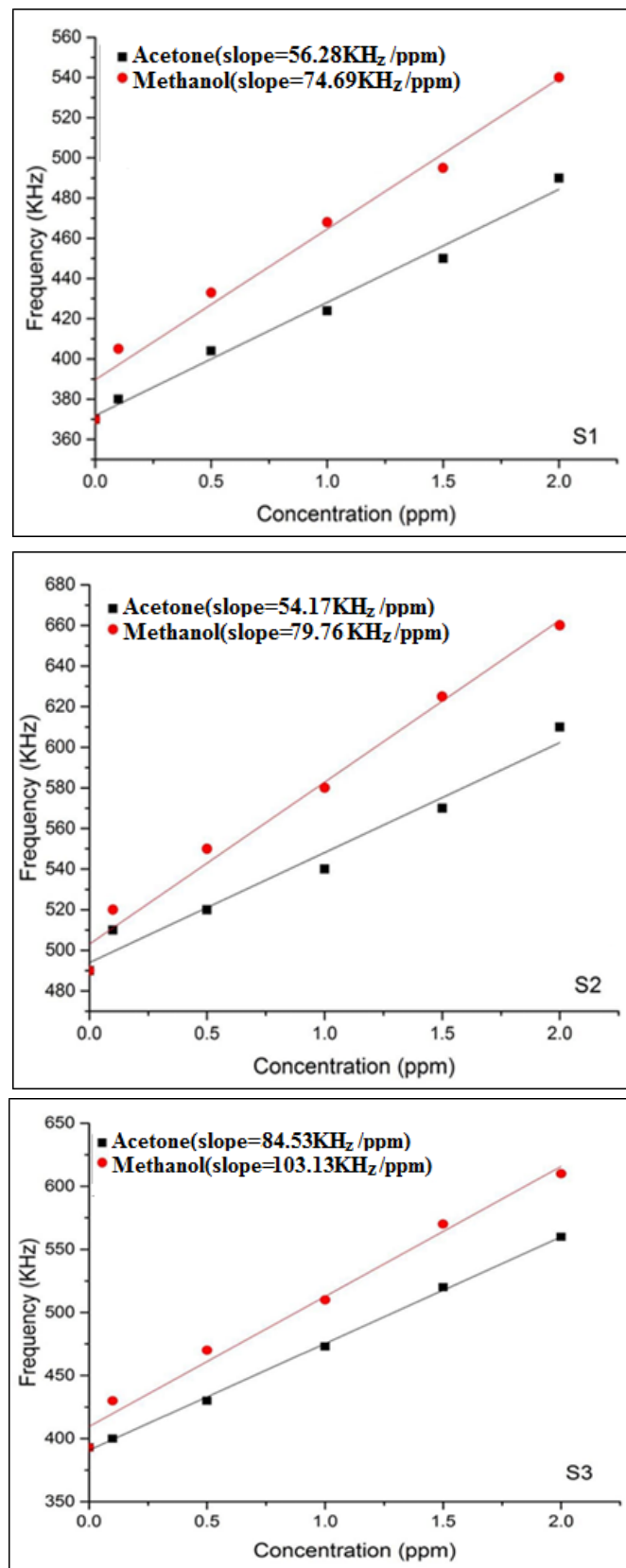


Figure 8: Dependence of resonant frequency (f) on methanol and acetone concentrations (0.1ppm to 2ppm) for S_1 , S_2 , and S_3 sensors.

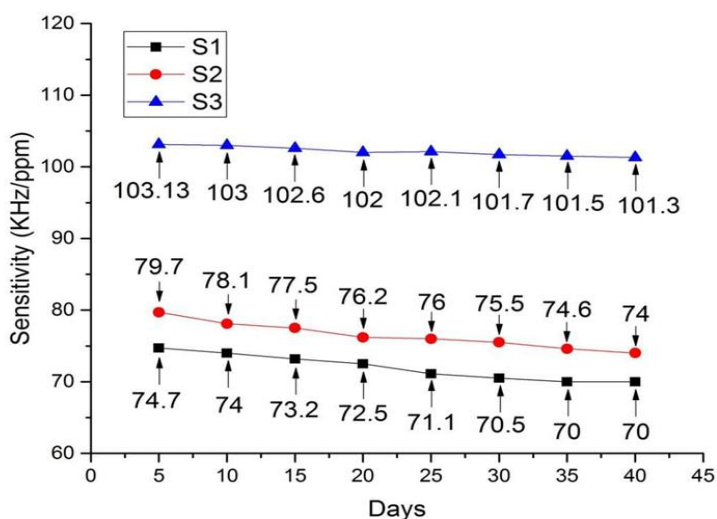


Figure 9: A dropping frequency shift of all S1, S2, and S3 sensors at a time for various reduction rates (0.063%, 0.07%, and 0.017%).

As the natural oxidation rate increases, the reduction rate insensitivity increases. Thus, the S3 sensor offers excellent stability due to its lower reduction rate which is strongly related to the effective exposure volume (pores and trenches) to the ambient atmosphere. Based on sensitivity and stability results, S3 sensor is the best to adopt for pesticide sensing.

3.3. Double-layer macPSi Sensors for Detection of Pesticide Concentration in Organic Solvents

The ultra-low concentration of Chlorpyrifos solutions was prepared by dissolving a specific weight of Chlorpyrifos in 100 ml of methanol and then is diluted to obtain 0.1, 0.5, 1, 1.5, and 2ppm. The Chlorpyrifos was loaded into the S3 sensor and the shift of resonance frequency Δf was measured for each concentration. After each measurement, the sensor was cleaned with de-ionized water and dried using nitrogen gas. The macPSi sensor's response depends essentially on the dielectric constant of the Chlorpyrifos solution (concentration of Chlorpyrifos) and the possibility of filling the macPSi matrix. The concentration of Chlorpyrifos in the solution is calculated by measuring the Δf of the sensor, and the possibility of filling the macPSi layer is tested via the repetition of measured values. Figure 10 presents the dependence of the resonant frequency (f) on Chlorpyrifos concentrations (0.1ppm to 2ppm) for the S₃ sensor. It is easy to notice in this figure that the resonance frequency increases linearly with the concentration of Chlorpyrifos, and the value of resonance frequency in methanol is higher than that of acetone. The sensitivities of S₃ were 129.9 KHz/ppm and 105.3 KHz /ppm for Chlorpyrifos in methanol and acetone, respectively. The sensitivity curve, which represents the relation between the frequencies shift Δf and the Chlorpyrifos concentrations are shown in Figure 11. In this figure, the concentrations of Chlorpyrifos in methanol and acetone varied from 0.1 to 2 ppm, and the frequency shift linearly increases in the regime of tested concentration. In this figure, each experimental data was the mean value of five independent measurements. The slope of the linear part of the curve represents the sensitivity of the sensor. The detection limit (LOD) was computed and 0.004 and 0.09 ppm for chlorpyrifos in methanol and acetone, respectively. Remarkably, the use of macPSi in the sensing process with impedance matching circuit made significant contributions in detecting pesticides compared to published work elsewhere [32]. The Obtained LOD of the macPSi sensor is lower than that measured by an optical method that employs the SERS technique. The current sensor represents a potential possibility for enhanced sensitivity, linear performance, and low-cost design solutions. Where, Acceptable Daily Intakes (ADI) for Chlor- pyrifos as 0.01 mg/kg.

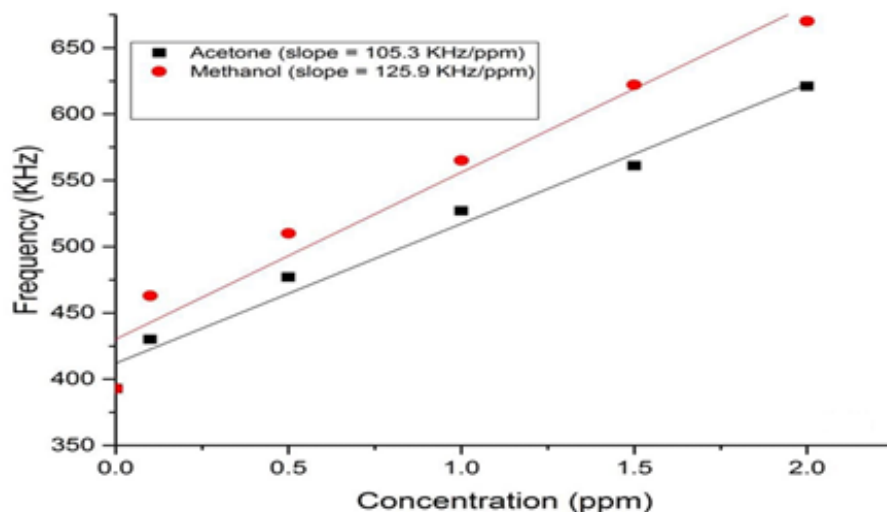


Figure 10: Resonant frequency (f) dependence on Chlorpyrifos concentrations (0.1ppm to 2ppm) for the S_3 sensor.

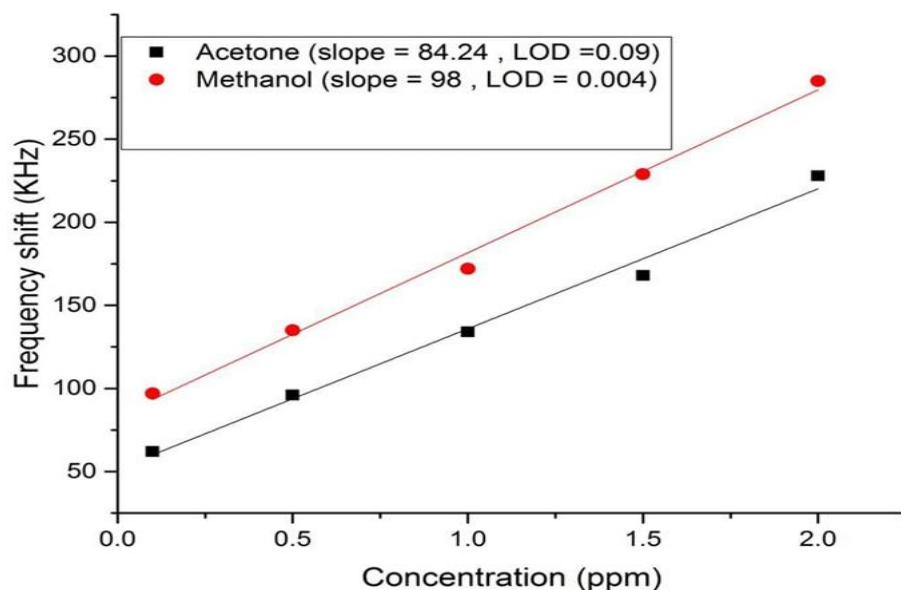


Figure 11: Relation between the frequency shift Δf and the Chlorpyrifos concentration (0.1 to 2 ppm) in methanol and acetone.

4. Conclusions

In this work, highly sensitive impedance matching chemical sensors were efficiently fabricated for detecting ultra-low organic vapors and pesticide concentrations. The based Double morphology macPSi layer was fabricated by photo electrochemical process with graded laser irradiation power density for different periods. Three various types of chemical sensors configurations: coplanar back electrode, front-back electrode, and the coplanar front electrode on the macPSi were synthesized and tested. The coplanar top electrode configuration was found the best in terms of higher sensitivity and stability. The impedance matching sensor is capable of detecting ultra-low concentrations of Chlorpyrifos pesticide with excellent LOD of about 0.004 and 0.09 ppm in

methanol and acetone, respectively. The double-layer macPSi can be employed as a potential choice for developing an efficient, low-cost, and simple operation sensor for the quantitative detection of chemicals.

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Conflict of Interest

The authors declare that they have no conflict of interest.

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